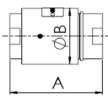


# SK SERIES SWIVEL JOINTS NOMINAL BORE 1" TO 3"

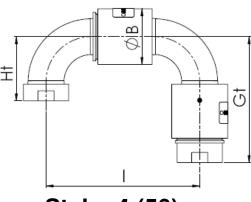
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Style: 1 (20)



Style: 4 (50)

BORE		BSPT OR ISO/R7				
(mm)	Α	В	Gt	Ht	l I	
24	137	68	151	63	168	
38	147	79	168	91	211	
49	156	94	202	108	258	
73	192	121	233	113	283	
	(mm) 24 38 49	(mm)A241373814749156	(mm)AB241376838147794915694	(mm)ABGt241376815138147791684915694202	(mm)ABGtHt2413768151633814779168914915694202108	

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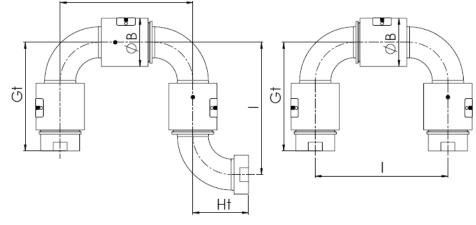
Gt

Style: 2 (30)

Gt

 $\alpha$ 

Style: 5 (60)



Drawings above are not to scale and are used for graphical representation only.

### Style: 7 (80)

Style: 8 (10)

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# Style: 6 (70)

6

Style: 3 (40)

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6

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- Allowances for welding = 2mm per weld.
- The swivel bore is schedule XS (80) unless otherwise specified.
- The fittings and elbows are schedule STD (40) unless otherwise specified.
- Elbows are supplied long radius on sizes 1", 1<sup>1</sup>/<sub>2</sub>" & 2"- short radius on sizes 3".

### ROTAFLOW PROVIDE A DESIGN SERVICE

Assistance can be given on the configuration of joints for space saving in difficult areas, high pressure and larger bore designs. PTFE seals are offered as standard. Other materials including Nitrile, Flourocarbon (Viton<sup>®</sup>), Aflas<sup>®</sup>, HNBR, EPDM are available.

Aflas is a trademark of Asahi Glass. Viton is a trademark of DuPont Performance Elastomers

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